

## Technical requirement(Only for LandVac Distributor)

1. Make grooves on the non tin surface of the white glass, and distinguish the long and short sides of the glass according to the actual size value

The installation direction of the glass is independent.

2. The length L of the absorbent tank refers to the distance from the tool drop point to the tool lift point during processing, depending on the product surface

Product S division,

S means the area of the pane, L means the length of the strip getter.

$S \leq 0.1 \text{ m}^2$ ,  $L=60\text{mm}$ ;

$0.1 < S \leq 0.5 \text{ m}^2$ ,  $L=110\text{mm}$ ;

$0.5 < S \leq 1 \text{ m}^2$ ,  $L=210\text{mm}$ ;

$1 < S \leq 2 \text{ m}^2$ ,  $L=210 * 2\text{mm}$ ;

$2 < S \leq 3 \text{ m}^2$ ,  $L=210 * 3\text{mm}$ ;

$3 < S \leq 4 \text{ m}^2$ ,  $L=210 * 4\text{mm}$ ;

$4 < S \leq 5 \text{ m}^2$ ,  $L=210 * 5\text{mm}$ ;

$5 < S \leq 6 \text{ m}^2$ ,  $L=210 * 6\text{mm}$ .

When the length of the suction agent groove  $L \geq 400$ , it is divided into multiple groove processing, and the distance between the tool lifting point and the tool falling point Separated by 50mm.

4. The minimum size of glass that can be processed with air absorbent slotting is 280 \* 280, and the size of the short side of the glass is  $< 280\text{mm}$ , a groove should be made at the short edge position, with a maximum size of 3200 \* 1500. Glass with a length exceeding 2500 must be loaded and unloaded using an auxiliary frame.

5. The maximum slotting length of the current slotting equipment is 210 \* 3, which refers to products with an area of less than 3 meters.